



### FOUNDRY RESINS

Product Nomenclature	Description	Type of System	Specific Gravity	pH	Recommended Sand Mix
<b>Replafound 701</b>	Three parts alkyd system	No bake	0.9 ± 0.01	-	Sand 1000 gm Resin 701 20 gm Accelerator 701 2 gm Catalyst 701 4 gm
<b>Replafound 702</b>	Liquid Phenolic resin	Shell moulding	1.09 ± 0.02	-	Sand 1000 gm Resin 702 40 gm Catalyst 702 6.4 gm
<b>Replafound 705</b>	Two parts Liquid phenolic Resin	Acid catalysed no bake	1.12 ± 0.02	7.3 ± 0.1	Sand 1000 gm Resin 705 20 gm Catalyst 705 8 gm
<b>Replafound 712</b>	Three parts alkyd system	No bake	0.9 ± 0.01	-	Sand 1000 gm Resin 712 20 gm Accelerator 712 2 gm Catalyst 712 4 gm
<b>Replafound 714</b>	Liquid phenolic Resin	Shell Moulding	1.09 ± 0.002	-	Sand 1000 gm Resin 714 40 gm Catalyst 714 6.4 gm